

Schweißtechnische Lehr- und Versuchsanstalt SLV Duisburg - Niederlassung der GSI mbH  
**Certificate Class E**

Qualification of the manufacturer for welding steel structures according to DIN 18800-7: 2008-11

It is hereby certified that the firm

HEINRICH DE FRIES GmbH

have at one's disposal in the  
welding plant

40235 Düsseldorf, Gauss-Str. 20

the required personnel and equipment to carry out welding works for manufacturing load bearing steel structures in the following  
fields of application:

Standards/Regulations

DIN 18800-7  
DIN 15018  
DIN 4132

Welding Processes  
(Reference no. acc. to DIN EN ISO 4063)

111 – Manual metal arc welding  
135 – Metal active gas welding, partly and fully mechanized

Parent Metals

S235, S275, S355 according to the relevant edition of the Bauregelliste

Extensions/Restrictions

None

Responsible Welding Coordinator  
(Surname, First name, Date of birth,  
Qualification)

Dipl.-Ing. Yildam, Aral, geb. am 11.11.1974, IWE (IIW))

Deputy  
(Surname, First name, Date of birth,  
Qualification)

Dipl.-Ing. Kroll, Karl-Heinz, geb. am 23.07.1958, IWE (IIW)

Remarks

on the reserve

Period of validity

from 30.05.2009 to 30.05.2012

Number of certificate

2009.0052a

issued on

09.09.2009  
Lammers/wa

Manager of the Certification Body  
(Name/Signature/Seal)



Dipl.-Ing. Mährlein

General requirements  
see reverse

## General requirements

1. Before carry-out welding works this certificate – either as certified copy or photo copy – shall be submitted to the competent authorities issuing the building permit.
2. For advertising or other purposes this certificate may only be duplicated or published in full. The wording of the advertising material shall not be in contradiction to this certificate.
3. If the welding coordinator(s) mentioned in this certificate is (are) not longer with the company or if there are changes in the welding process or in essential parts of the facilities necessary for the welding works, the certification body has to be informed. If considered necessary a new plant inspection of the company will take place.
4. In case of doubt regarding the qualification of the company, an inspection and check-ups in the plant by the certification body without prior announcement are being reserved.
5. This certificate may be withdrawn at any time and with immediate effect without compensation supplement or modified if the conditions under which this certificate has been issued have changed or if the requirements laid down in this certificate have not been adhered to.
6. At least two months before expiry, a new application has to be submitted to the certification body if the qualification should be certified once more.

Remarks:           The conditions of the respective valid welding procedure qualification tests for the fully mechanized welding processes 135 must be obtained during fabrication and shall be verified by regular (minimum 1x yearly) production qualification tests.

## CC.:

1. Applicant  
(Original)
2. Principal Building Inspection Authority of the State  
(if wanted)
3. Appropriate Branch of the Eisenbahn-Bundesamt  
(only if Ril 804 applies)
4. File  
F:\USER\SEKRETAR\NACHWEIS\ENGLISCH\de Fries.doc